



## SELF PIERCING MACHINE MODEL: SPR-5



### TECHNICAL DATA:

Structure type		Suspended type
Normal force(KN)		50
Max. work piece thickness(mm)	Carbon steel	6
	Aluminium	8
Rivet diameter (mm)		5.3
Rivet piercing(mm)		8
Rivet format		belt carry available
one station		
match 2 gun		
Working pressure(Mpa)		31.5
Riveting times(min)		14-25
c gun size(mm)	mouse open	Max. 60(adjustable)
	throat depth	80
Rated flow(L/min)		18
balancer		spring balancer
electric system		yes
pressure control		yes
inching		yes
Control mode		Control handle
Power(KW)		4
c gun weight(kg)		20
Net weight(kg)		180
c gun size(mm)		180x65x510
station size(mm)		650x450x720