DOUBLE DRIVE ROLL FORMING MACHINE

MODEL: DP2-1.5 (DUPLEX C)



PRODUCT SAMPLE:







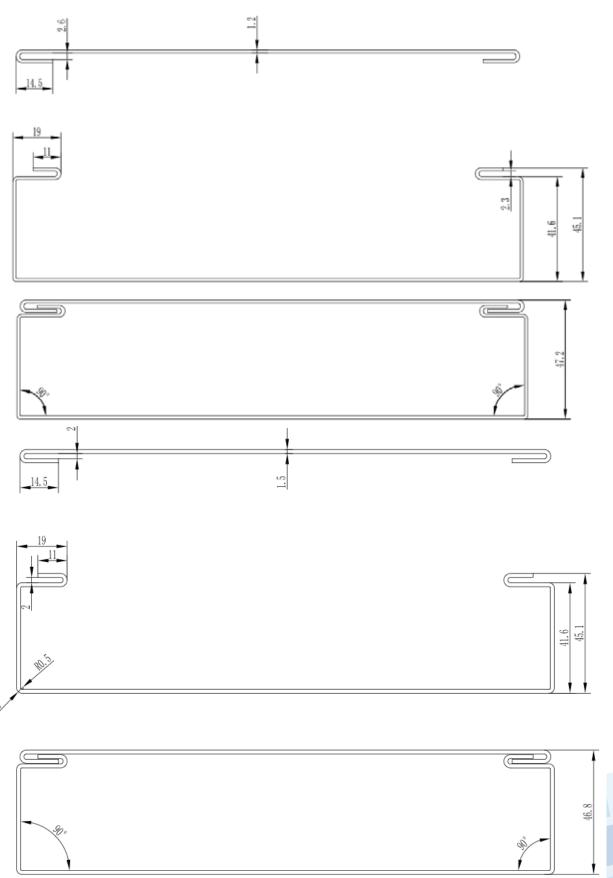
TECHNICAL DETAILS:

Item	Item Matter
Material parameter	Material: G.I
	Thickness: 1.2 -1.5 mm
	Input width:
Roll forming machine	Forming steps: 14 team for main part
	Forming steps: 10 teams for cover part
	Wallboard: 30mm
	One side fixed and other side can be adjusted from 500 mm to 1600 mm width
	The width can be adjusted by double screw rod transmission structure and motor.
	Roller's specification: Cr12MoV
	Quenching hardness: HRC58º-62º
	Bearing model: 6209
	Roll shaft: 45#
	Diameter: Φ40
	Motor: 5.5KW
	Reduction box: JZQ250
	Frame: 10# channel steel
	Roll forming speed: 6-8M/min





WORK PIECE DRAWING:





MACHINE LAY OUT:

