



## HYDRAULIC SECTION BENDER MACHINE

MODEL : W24Y - 500

### FEATURES:

- Heavy duty steel fabricated frame
- Hydraulic control adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- Roving electrical box control with forward/reverse
- Two bottom rollers are powered

### TECHNICAL DETAILS:

Yield limit	:	≤245
Minimum beading Dia	:	240-1800
(Angle steel leg out)	:	L50x5
Capacity		



Flats, Hard Way		Max. Size:	80 x 8 mm
		Min ID:	Φ800 mm
Flats, Easy Way		Max. Size:	63 x 12 mm
		Min ID:	Φ750 mm
Square Bar		Max. Size:	40 x 40 mm
		Min ID:	Φ800 mm
Angle, Leg-out		Max. Size:	50 x 50 x 4 mm
		Min ID:	Φ550 mm
Channel, Leg-out		Max. Size:	63 x 47 x 4.8 mm
		Min ID:	Φ1200 mm
Round Bar		Max. Size:	Φ45 mm
		Min ID:	Φ1200 mm
Round Tube		Max. Size:	Φ63 x 2 mm
		Min ID:	Φ750 mm
Square Tube		Max. Size:	50 x 50 x 2 mm
		Min ID:	Φ750 mm
Rect. Tube Hard Way		Max. Size:	25 x 65 x 1.5 mm
		Min ID:	Φ800 mm
Motor (Kw)	2.2 / 2.2kw		
Packing Size (cm)	1250 x 770 x 1650 mm		
Weight (kg)	820 kg		