



IRON WORKER MACHINE

Model: HIW - 60

Kingsiand Type

Standard configuration: Taiwan imported hydraulic valve Taiwan gear pump Chinese Weite motor (plug-in type) Schneider main electrical components Electrical back gauge 10 sets punching die Limit switch in front and back for protection.



PARTICAULAR SPECIFICATIONS	MODEL
Punching Metric	HIW-60
Max. Capacities	28×15
Max. Stroke Length	55
Throat Depth Standard	220
Largest Hole (optional)	100
Shearing	
Flat Bar	200×15
Alternative	300×12
Blade Length	308
Angle Flange Trim	80×10
Angle Cutting	
At 90°cut	125×12
Section Cutting	
Round / Square Bar	40/35
Channel / Beam	100×48
Tee	76×10
Notching	
Material Thickness	10
Width	42
Depth: Vee-Rect.	60-90
Angle Flange	100×10

TECHNICAL SPECIFICATIONS

Model	HIW-60	Unit
Working pressure	600	kN
Max. cutting thickness	15	mm
Max. cutting length	300	mm
Tensile strength of sheet metal	≤450	(N/mm ²)
Shear angle	7	(deg)
Stroke of ram	55	mm
(stroke times)	16	(min)
Depth of throat	220	mm
Max.Capacities	28×15	mm
Main motor	4	kW
Length of machine tool	1520	mm
Width of machine tool	590	mm
Height of machine tool	1700	mm
Weight of machine tool	1400	kg