



IRON WORKER MACHINE

Model: HIW - 45

TECHNICAL DETAILS:

Model	HIW-45
Working pressure (KN)	450
Max. cutting thickness (mm)	12
Max. cutting length(mm)	300
Tensile strength of sheet metal(N/mm ²)	≤450
Shear angle(deg)	7
Stroke of ram(mm)	50
stroke times) (min)	20
Depth of throat(mm)	175
Max.Capacities(mm)	24×12
Main motor(KW)	3
Length of machine tool(mm)	1450
Width of machine tool(mm)	590
Height of machine tool(mm)	1620
Weight of machine tool(kg)	1055



Specifications	HIW-45
Punching Metric(mm)	
Max. Capacities	24×12
Max. Stroke Length	50
Throat Depth Standard	175
Largest Hole (optional)	60
Shearing	
Flar Bar	200×12
Alternative	300×10
Blade Length	318
Angle Flange Trim	80×10
Angle Cutting	
At 90°cut	100×10
Section Cutting	
Round / Square Bar	30/30
Channel / Beam	80×43
Tee	40×7
Notching	
Material Thickness	8
Width	35
Depth: Vee-Rect.	60-90
Angle Flange	80×8