



PROFILE BENDING MACHINE

Model: UPB 80



STANDARD ACCESSORIES:

- Steel construction welded frame
- 3 rolls are powered (UPB 65-80)
- Hardened and ground shafts made of high tensile special steel
- Rolls are hardened and ground
- Horizontal and vertical working position
- Hardened standard rolls
- Mobile control panel
- 3 axis mechanical lateral angle guide rolls
- Brake motor equipped for the precision bending (UPB 65-80)
- Digital read-outs(2 pcs)

TECHNICAL DETAILS:

MODEL	UPB 80
Upper Roll Shaft (mm)	80
Bottom roll shaft (mm)	70
Roll diameter (mm)	245
Working speed (m/min)	6
Motor power (kw)	4
Dimension(LXWXH) (mm)	1450x1000x1400
Weight (kg)	1700

	PROFILE TYPE	UPB 80	
		Size	Min. Diameter
1.		100X20	200
		80X20	800
		30X10	300
2.		152x25	600
		60x5	300
3.		45x45	500
		15x16	380
4.		Ø50	500
		Ø15	380
5.		Ø100x2,5	1200
		Ø15x1	380
6.		Ø3"x5,48	800
		Ø1/2"x2,77	380
7.		80x25x3	800
		25x15x2	350
8.		70x3	1300
		25x2	400
9.		80x80x8	800
		30x30x3	450
10.		70x70x7	700
		30x30x3	450
11.		80x9	800
		25x3,5	280
12.		70x8	800
		25x3,5	280
13.		80x9	800
		30x4	300
14.		UPN 140	1600
		UPN 120	900
		UPN 100	600
15.		UPN 140	1600
		UPN 120	1000
		UPN 100	800